

INSTALLATION INSTRUCTIONS

37079 Sidebar

2000-2002 Chevy Suburban/Yukon XL 1/2 Ton, 2002-2003 Chevy Avalanche

Parts List:	(1) Hardware kit including:	
QTY	T01 (4) 1/2" hex. head bolt	T07 (2) 3/8" lock washer
P01 (1) Sidebar set (Driver & Passenger)	T02 (6) M12 hex. head bolt	T08 (4) Spacer washer
P02 (2) Front mounting bracket	T03 (10) 1/2" flat washer	
P03 (2) Center mounting bracket	T04 (10) 1/2" lock washer	
P04 (2) Rear mounting bracket	T05 (2) 3/8" hex. head bolt	
	T06 (2) 3/8" flat washer	

Tools required:

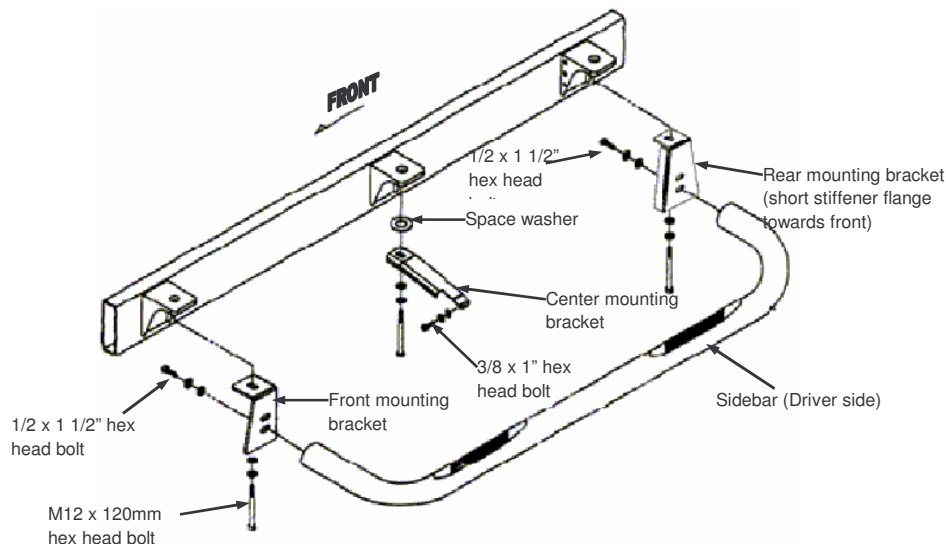
9/16" Socket	18mm Socket
3/4" Socket	Ratchet

Instructions:

Approximated installation time: 30 min.

1. Read and understand instructions completely before beginning installation.
2. Sidebar set consist of a driver and passenger side. Be sure to determinate the correct side before installation.
3. Locate and remove the front, center and rear factory cab bolts from underside of the vehicle **NOTE: for 2006 models and up, re-use the factory cab bolts to attach the brackets, for older models use the M12 bolts supplied.**
4. Place the front, center and rear mounting brackets up to the body mount bolt locations and secure into place using M12 x 120mm hex head bolts, 1/2" flat and lock washers. Leave loose. Note: Make sure to place two spacers washers between the center mounting bracket and the steel washer of the center body mount as shown in Illustration 1.
5. Place the sidebar up to the front and rear mounting brackets, then secure them using 1/2" x 1 1/2" hex head bolts, flat and lock washers. Leave hardware loose. Note: For Suburban use upper slots to attach the sidebar to the mounting brackets. For Avalanche use the lower slots.
6. Bolt the center mounting bracket to the sidebar using 3/8 x 1" hex head bolt, flat and lock washers. Leave loose.
7. Make any final adjustments to the alignment of the sidebar on the vehicle and tighten the 3/8" fasteners to 30 ft./lbs., 1/2" and M12 fasteners to 65 ft./lbs. Repeat for the opposite side.
8. You may need to periodically re-tighten the bolts.

Assembly Diagram:



Cleaning and care instructions:

Diseño:

Calidad:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

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